

Eska Graphic Board is producer and supplier of top quality graphic board for hardcover books, files, ringbinders, diaries, albums, games, puzzles, displays, showcards and luxury packaging. Eska Graphic Board has a leading position worldwide in the graphic board market.



Service

- reliable deliveries
- maximum flexibility
- cut-to-size formats
- extensive customer and technical support
- own Eska Graphic Board Service Centres
- dedicated agents, distributors and stockists

About Eska Graphic Board

Located at the two Eska Graphic Board mills in the northern part of the Netherlands are three technically advanced board machines and two paper machines, which produce more than 250,000 tonnes of graphic board per year. The board is marketed under the brandname Eska and is well known for its excellent and consistent quality.

The use of in-house produced grey lining paper, a good control over the production process and the right moisture content make Eska score best on lay flat, stay flat properties; our board is flat and remains flat after being converted. You can be sure that all Eska products will show superior performance on your production machines, resulting in good quality end products.

Users of Eska are located all over the world. In order to ensure a fast and reliable service worldwide, Eska Graphic Board has service centres in the major European markets, the United States and Asia. With their modern cutting equipment they are especially focused on fast deliveries of cut-to-size formats to local customers. In addition, Eska Graphic Board has a dedicated network of agents, distributors and stockists.

All Eska products are made of recovered paper. The use of recovered paper is coupled with low water consumption per tonne of board produced. In addition, our own heating and power stations provide for the generation of electricity and steam, thus minimizing the burden on the environment.

Eska Graphic Board is ISO 9001 certified and complies with the ISO 14001 standard.



Eskaboard is the graphic solid board with the best

lay flat, stay flat properties, made of 100% recovered paper.



Applications

- | | |
|------------------|-----------------------|
| Book covers | Game boards |
| Lever arch files | Puzzles |
| Ringbinders | Displays |
| Files | Showcards |
| Albums | Puzzle and game boxes |
| Diaries | Luxury packaging |

Quality features

- lay flat, stay flat
- smooth and even surface
- accurate calipers and sizes
- optimal runability
- easy to rotary cut, die cut, crease, score, drill, punch and groove

Specifications

- calipers from 1.00 mm (0.040") up to and including 4.00 mm (0.157")
- sizes:
 - large sheets are available in any size from 500 x 500 mm (19 5/8 x 19 5/8") to 1200 x 1600 mm (47 1/4 x 63") larger sizes on request
 - rotary cut sizes are available in any size from 100 x 150 mm (4 X 6") to 450 x 1360 mm (17 11/16 x 53 1/2")
 - die cut sizes and shapes on request

Product certificates

- Umweltzeichen (Blaue Engel)
- Foodstuffs and Consumer Goods Act
- DIN EN 71, part 3 (safety and toys)
- FSC recycled (CU-COC-809179)

Caliper list Eskaboard

Calipers	Grammage (gsm)
1.00 mm / 0.040" *	615
1.25 mm / 0.050"	770
1.40 mm / 0.054"	860
1.50 mm / 0.060"	920
1.75 mm / 0.070"	1075
1.90 mm / 0.075"	1170
2.00 mm / 0.080"	1230
2.10 mm / 0.085"	1290
2.25 mm / 0.088"	1385
2.40 mm / 0.095"	1475
2.50 mm / 0.098"	1540
2.75 mm / 0.110"	1690
3.00 mm / 0.120"	1845
3.25 mm / 0.130"	2000
3.50 mm / 0.138"	2150
3.75 mm / 0.145"	2305
4.00 mm / 0.157"	2460

* unlined



Eskapuzzle is the graphic solid board with the best lay flat, stay flat properties for jigsaw puzzles. Eskapuzzle is made of 100% recovered paper and is available in blue and in grey.



Quality features

- perfect lamination
- can be die cut with minimum pressure
- lay flat, stay flat
- accurate calipers and sizes
- optimal runability

Specifications

- calipers:
 - grey in calipers from 1.00 mm (0.040") up to and including 3.50 mm (0.138")
 - blue in calipers from 1.50 mm (0.060") up to and including 2.25 mm (0.088")
- sizes:
 - large sheets are available in any size from 500 x 500 mm (19 5/8 x 19 5/8") to 1200 x 1600 mm (47 1/4 x 63") larger sizes on request
 - rotary cut sizes are available in any size from 100 x 150 mm (4 X 6") to 450 x 1360 mm (17 11/16 x 53 1/2")
 - die cut sizes and shapes on request

Product certificates

- Foodstuffs and Consumer Goods Act
- DIN EN 71, part 3 (safety and toys)
- FSC recycled (CU-COC-809179)

Caliper list Eskapuzzle

GREY

Caliper	Grammage (gsm)
1.00 mm / 0.040" *	615
1.25 mm / 0.050"	770
1.40 mm / 0.054"	860
1.50 mm / 0.060"	920
1.75 mm / 0.070"	1075
1.90 mm / 0.075"	1170
2.00 mm / 0.080"	1230
2.10 mm / 0.085"	1290
2.25 mm / 0.088"	1385
2.40 mm / 0.095"	1475
2.50 mm / 0.098"	1540
2.75 mm / 0.110"	1690
3.00 mm / 0.120"	1845
3.25 mm / 0.130"	2000
3.50 mm / 0.138"	2150

BLUE

1.50 mm / 0.060"	1000
1.75 mm / 0.070"	1165
1.90 mm / 0.075"	1265
2.25 mm / 0.088"	1495

* unlined

Eskamono and Eskaduo are solid board products with excellent lay flat, stay flat properties, laminated with white woodfree offset paper. Eskamono is laminated on one side, Eskaduo is laminated on two sides. The inner layer of the board consists of 100% recovered paper.

Applications

Eskamono

Puzzle en game boxes	CD and DVD boxes
Gift boxes	Slipcases
Boxes for spirits and wines	Display packaging
Sample books	Displays and showcards
Packaging for perfumes and cosmetics	Chocolate boxes (secondary packaging)

Eskaduo

Displays
Box inserts

Quality features

- High stiffness
- Smooth and even surface
- Lay flat, stay flat
- Accurate calipers and sizes
- Optimal runability
- Easy to die cut, rotary cut, crease, score and drill

Specifications

Eskamono in calipers from 0.90 mm (0.035") up to and including 2.00 mm (0.080")

Eskaduo in calipers from 1.00 mm (0.040") up to and including 1.50 mm (0.060")

- Sizes:
 - large sheets are available in any size from 500 x 500 mm (19 5/8 x 19 5/8") to 1200 x 1600 mm (47 1/4 x 63") larger sizes on request
 - rotary cut sizes are available in any size from 100 x 150 mm (4 x 6") to 450 x 1360 mm (17 11/16 x 53 1/2")
 - die cut sizes and shapes on request



Product certificates

- Foodstuffs and Consumer Goods Act
- DIN EN 71, part 3 (safety and toys)
- FSC mixed (CU-COC-809179)

Caliper list Eskamono

Caliper	grammage (gsm)
0.90 mm / 0.035"	610
1.00 mm / 0.040"	675
1.10 mm / 0.043"	725
1.20 mm / 0.047"	785
1.30 mm / 0.050"	850
1.40 mm / 0.054"	900
1.50 mm / 0.060"	975
1.60 mm / 0.063"	1025
1.70 mm / 0.067"	1075
1.80 mm / 0.070"	1150
1.90 mm / 0.075"	1200
2.00 mm / 0.080"	1275

Caliper list Eskaduo

Caliper	grammage (gsm)
1.00 mm / 0.040"	675
1.25 mm / 0.050"	850
1.50 mm / 0.060"	1000